## Tech Tips

## How to Calculate Door Slab Size (Tip-to-Tip from Daylight)

- Daylight Opening Width Minus 1-1/4" = Tip to Tip Width
- Daylight Opening Height Minus $1^{\prime \prime}=$ Tip to Tip Height


## Swing Style Range of Adjustment

| ORDER SIZE | ROUGH OPENING | RANGE OF ADJUSTMENT |  |
| :---: | :---: | :---: | :---: |
|  |  | HEIGHT |  |
| $36 \times 80$ | $36 \times 80$ | $35-1 / 2$ to $36-1 / 2$ | $79-3 / 4$ to $80-3 / 4$ |
| $32 \times 80$ | $32 \times 80$ | $31-1 / 2$ to $32-1 / 2$ |  |
|  |  |  |  |
| FRENCH DOOR APPLICATIONS | 72 to $73-1 / 2$ | $79-3 / 4$ to $80-3 / 4$ |  |
| $36 \times 80$ | $72 \times 80$ |  |  |

## How to Measure and Cut Kick Plate

- Install one side of kick plate into door frame
- On opposite side of kick plate, mark kick plate at design line closest to spline groove
- Carefully score kick plate 3-4 times with straight edge and knife
- Bend kick plate at score line to break


## Common Drill Bit Sizes

- Corner Key Screws - 3/16"
- Hanger Stud - 3/16"
- Kick Rail and Pushbar - 7/32"
- Handle Install - $5 / 16^{\prime \prime}$ or $1 / 4^{\prime \prime}$
- Astragal Flushbolt Hole - 7/32"


## French Door Astragal Measurement

- Measure from top of opening to the top of the threshold minus $1 / 8^{\prime \prime}$ for Astragal length
- Use caulk or paint on flushbolt to mark Z-bar and threshold
- Lock flushbolt nut with silicone to hold adjustment



## Tech Tips

## Samson Range of Adjustment

- 1/2" Total Roller Adjustment


## Samson Sizes Available

- Up to $72^{\prime \prime}$ Wide, $120^{\prime \prime}$ High. (Any sizes over $96^{\prime \prime}$ will trigger oversized shipping rates)
- Side Stiles ship 1" longer then ordered length
- Rails Ship 2" Longer than ordered length


## Samson Rail Width Range

| Ordered <br> Length | Shipped <br> Length | Low <br> Range | High <br> Range |
| :---: | :---: | :---: | :---: |
| 72 | 74 | 66 | $733 / 4$ |
| 66 | 68 | 60 | $673 / 4$ |
| 60 | 62 | 54 | $613 / 4$ |
| 54 | 56 | 48 | $553 / 4$ |
| 48 | 50 | 42 | $493 / 4$ |
| 42 | 44 | 36 | $433 / 4$ |
| 36 | 38 | 30 | $373 / 4$ |
| 32 | 34 | 26 | $333 / 4$ |
| 26 | 28 | $241 / 2$ | $273 / 4$ |
| 24 | 26 | $221 / 2$ | $253 / 4$ |

## Common Drill Bit Sizes

- Corner Key Screws - 3/16"
- Hanger Stud - 3/16"

